

MULTI WIRE DRAWING/ANNEALING LINES



Features

- Drawing machines have horizontal type 21 shafts by 1 or 2 stages
- Drawing machine inlet size ranges from 0.8 to 2.6mm
- Machines can draw from 8 to 14 wires depending on model.
- Annealers are continuous AC resistance with 5 electrodes
- Annealer atmosphere is steam or nitrogen – user selectable
- All machines have wire broken detectors
- All machines have safety covers
- Easy operation, and low maintenance requirements

MULTI WIRE PRODUCTION LINES

Model	Inlet Dia. mm	Finish Wire Dia. mm	No. of Wires	No. of Dies	Elongation per dia.	Machine speed m/min
FH-MB16-12W	2.6	0.4-0.25	12	16	24%	2000
FH-MB17-8W	1.2	0.32-0.183	8	17	20.6%	2000
FH-MB17-10W	1.2	0.32-0.183	10	17	20.6%	2000
FH-MB17-12W	1.2	0.32-0.183	12	17	20.6%	2000
FH-MB19-8W	1.2-0.8	0.32-0.183	8	19	21%-60%	1700
FH-MB20-8W	1.6	0.32-0.183	8	20	20.6%	2000
FH-MB20-7W2	1.6	0.32-0.183	14	20 x 2	20.6%	2000
FH-MB21-7W2	2.6	0.4-0.25	14	21 x 2	21%	2000
FH-MB24-8W	2.6	0.32-0.183	8	24	20.6%	2000
FH-MB24-7W2	2.6	0.32-0.183	14	24 x 2	20.6%	2000

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