

ROD BREAKDOWN MACHINE



Features

- Rapid change and replaceable dies.
- Ring type drawing capstans for convenient maintenance and replacement.
- PLC control of drawing speed synchronization and computer die schedule auto-arrangement.
- Online continuous annealer, single spooler or double spooler with auto-bobbin change, or continuous basket down coiler are available.

Application

- For Copper and aluminum rod break down purposes

Components

- Main Body of drawing machine.....1 set
- Drawing lubrication circulation system....1 set
- Gear lubricant circulation system.....1 set
- Wire broken detector.....1 set
- Driving motor c/w control panel.....1 set
- Control/operation panel.....1 set

COPPER/ALUMINUM ROD BREAKDOWN MACHINE

Model	Nr of dies/capstan	Inlet wire dia. (mm)	Finished wire dia. (mm)	Line Speed (mpm)	Spooler dia. (mm)	Main Motor DC/AC HP
FHSNH-14x2	14X2	9.5-8.0	4.7-1.2	1500	560-630	400
FHSNH-14	14	9.5-8.0	4.7-1.2	1500	560-630	300
FHSNH-13	13	9.5-8.0	3.2-1.3	1500	560-630	300
FHSNH-11	11	9.5-8.0	3.2-1.8	1000	560-630	300
FHSNH-9	9	9.5-8.0	3.2-2.2	800	560-630	250

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