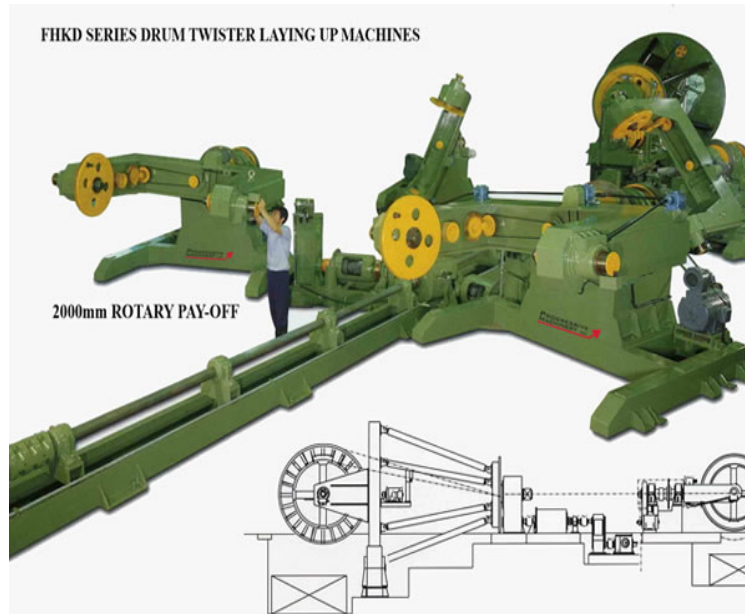


DRUM TWISTER LAYING UP MACHINE



Features:

- For power cable, communication cable laying up, and fiber filler, taping and steel wire armouring.
- Drum twisters can lay up prespiral-sector cable cores and gain stepless variable pitch by PIV/PLC.
- Entire line can be run by transmission shaft or by independent individual synchronous motors.
- Loading and unloading of drums are done by hydraulic platforms.
- Spooler traverser action can be monitored via LCD screen, and adjusted while spooler is rotating.
- Software is designed to be self monitoring for maintenance concerns.
- All alarms and machine parameters are controlled and displayed on a LCD screen.
- Machines are available for
 - PE fiber filler
 - Concentric/tangential type taping (polyethylene tape)
 - Tangential type taping. (Steel tape)
 - Steel wire armouring.
 - Strand pitch can be adjusted by PIV/PLC

DRUM TWIST TYPE CABLE STRANDING /ARMOURING MACHINE

Machine Type	FHSD1600	FHSD1800	FHSD2000	FHSD2400	FHSD2600	FHSD2800	FHSD3000	FHSD3400
Spooler Reel (mm)	1600	1800	2000	2400	2600	2800	3000	3400
Pay Off Reel (mm)	1600/800	1800/1000	2000/1600	2400/2000	2600/2200	2800/2400	3000/2000	3400/2600
Finish Dia-power cable (mm)	30	40	50	70	80	90	110	150
Finish Dia-Telecom cable (mm)	30	60	75	100	110	120	140	180
Rotor RPM	120	120	80	80	60	60	50	40
Max. Reel weight (kg)	5000	7000	9000	10000	12000	16000	16000	16000
Max. Linear speed (mpm)	80	80	65	100	100	100	100	100
Main Motor (DC/HP)	75	125	150	200	250	250	300	300

The machine specification is subject to change without notice.

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