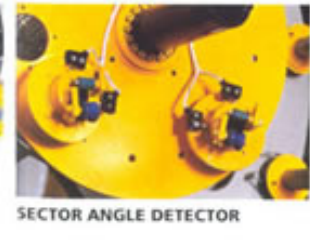


PLANETARY TYPE STRANDING/ARMOURING MACHINE



Features:

- Planetary type stranding with 100% back twist.
- Individual motor driving system or common shaft driving system are available.
- Main shaft is supported by roller bearings – this makes for easy maintenance.
- The wire tension for the boat pay off can be band or poder type.
- All alarm and parameters can be controlled and displayed on LCD screen.
- When boat bobbins are 760mm or above, then the pay off unit can be of a back twist or none back twist type.
- Fillet bobbins are available.
- Options include longitudinal or tangential taping heads.
- Available for cable armouring.

PLANETARY TYPE STRANDING/ARMOURING MACHINE

| PLANETARY TYPE STRANDING MACHINE | | | | | |
|----------------------------------|--------|----------|---|-----------|----------|
| Machine Type | | FHSP-630 | FHSP-560 | FHSP-450 | FHSP-400 |
| | 6B | 80 | 80 | 120 | 120 |
| Cage Rotating | 12B | 60 | 60 | 100 | 100 |
| Speed (RPM) | 18B | 40 | 40 | 80 | 80 |
| | 24B | 20 | 20 | 60 | 60 |
| Haul-Off Capstan (mm) | | 2000 | 2000 | 2000 | 1500 |
| Pay-off Bobbin (mm) | | 2600 | 2600 | 2200 | 2200 |
| Spooler Bobbin (mm) | | 2600 | 2600 | 2400 | 2200 |
| Main Motor (DC/HP) | | 200 | 150 | 75 | 75 |
| Subsequent equipment (Optional) | | | Reel tension auto control | | |
| | | | Tangential/Concentric type taping machine | | |
| CABLING MACHINE | | | | | |
| Machine Type | | FHSP-800 | | FHSP-1250 | |
| Cage Rotating | 4B/HP | 30 | 50HP | 30 | 50HP |
| Speed (RPM) | 12B/HP | 30 | 60HP | 30 | 75HP |
| | 12B/HP | 20 | 100HP | 20 | 150HP |

| | 24B/HP | 20 | 150HP | 20 | 200HP |
|---------------------------------|--------|----|---|----|-------|
| Caterpillar/Capstan (mm) | | | 2000 | | 2000 |
| Pay-off Bobbin (mm) | | | 2000 | | 2200 |
| Spooler Bobbin (mm) | | | 2600 | | 2600 |
| Driving Motor (DC/HP) | | | Available for driving by individual motor | | |
| Subsequent equipment (Optional) | | | Pre-spiraling system | | |
| | | | Tangential/Concentric type taping machine | | |
| | | | Reel tension auto-control | | |

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