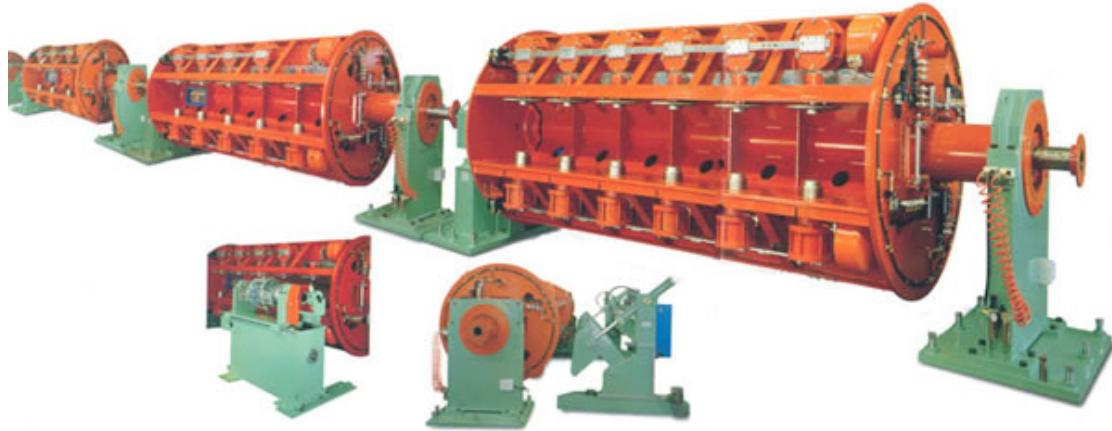


RIGID TYPE STRANDING MACHINE



Features:

- Equipped with cage bobbin auto-loading and unloading device.
- Main shaft is supported by roller bearings and transmitted by precision ground bearing for low noise and high efficiency.
- Cartridge bobbin tension can be effected by torque motor, powder brake or slip band.
- PLC control of laying pitch pre-setting and auto-wire tension compensation control.
- Rigid strander can be mated to following equipment line –
 - Armouring
 - Compress roller
 - Rotary compress roller
 - Taping head
 - Pre-spiraling head

RIGID TYPE STRANDING MACHINE

RIGID TYPE STRANDING MACHINE					
Machine type		FHSR-630	FHSR-560	FHSR-450	FHSR-400
Cage Rotating speed (RPM)	6B	147	147	180	180
	12B	130	130	160	160
	18B	100	100	140	140
	24B	80	80	120	120
Haul-off Capstan (mm)		2500	2500	2000	1500
Pay-off bobbin (mm)		2600	2600	2200	2200
Spooler bobbin (mm)		2800	2800	2400	2400
Main motor (DC/HP)		250	200	75	75
Subsequent equipment (optional)		Pre-spiraling system			
		Reel tension control			
		Reel auto-loader			
		Empty reel conveyor			

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